

4:1 FILLER "R"

CPG-02.099 (black)

CHARACTERISTICS:

Quick-drying, two-component acrylic filler. It has very good application properties – excellent levelling and filling power. It is ideal for quick and small repairs. This product provides very good anti-corrosion protection. It has adhesion to steel, aluminium, galvanised surfaces, polyester laminates, as well as surface covered with polyester putties. It is intended for dry and wet manual/machine sanding.

APPLICATION:

The surface being repaired must be clean, dry, matted and degreased. Measure out the A+B mixture by volume: 4 parts by volume of filler (A) and 1 part by volume of hardener (B), then mix thoroughly. Apply with a spray gun (spray nozzle 1.6 - 2.2 mm) in 1 - 3 layers, with a 5 - 7 minute interval to evaporate solvents before applying the next layer.

TECHNICAL DATA:

VOC 2004/42/II B(c)(540) max. 540 g/l

Filler CPG-02.099:


Shelf life: 12 months Density (20°C): 1.38 – 1.42 g/cm³ Colour: black

Hardener CDL-04.057:


Shelf life: 12 months Density (20°C): 0.97 – 1.00 g/cm³ Colour: colourless

Also available in grey (CPG-02.091), white (CPG-02.097) and blueish grey RAL 7031 (CPG-02.102)



MIXING RATIO

	-	by volume	by weight
	Filler (A)	4	100
	Hardener (B)	1	17.6

SPRAYING VISCOSITY

	DIN cup 4 mm (20°C)	25 - 30 s
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APPLICATION

	Gravity feed spray gun	nozzle		pressure	
		1.6 - 2.2 mm		operating pressure according to spray gun manufacturer's recommendations	
	Application	number of layers	flash-off time	single layer thickness	coating thickness
		1 - 3	5 - 7 min	55 - 60 µm	55 - 180 µm
Recommended application conditions		temperature 18 - 22°C, relative air humidity 40 - 60%			
Theoretical coverage		9.5 m ² /l (with a layer thickness of 60 µm)			
Pot life (20°C)		up to 1 h			




Chemical Alliance Polska Sp. z o.o.

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NIP 781 16 87 419, REGON 634159570, Kapitał Zakładowy 2.000.000,00 PLN

Sąd Rejonowy w Szczecinie XVII Wydział Gospodarczy KRS 0000003186, Certyfikat ISO 9001/ ISO 14001/ PN-N 18001

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DRYING TIMES			
	Object temperature	60°C	20°C
	Drying times		15 - 20 min
	IR drying	Short and medium wave: 12 - 15 min Follow the recommendations of the IR lamp manufacturer. Keep the flash-off time before drying.	
	Dry sanding	P400 - P600	
	Wet sanding	P800 - P1000	

NOTES:

Allow the product to reach the recommended application temperature in a natural, unforced way (avoid rapid heating/cooling). Temperature of the product and the object being painted and ambient temperature should be approx. 20°C.

STORAGE AND TRANSPORT:

Protect from frost, heat, sunlight and moisture. Store tightly closed in a dry and cool place.
Recommended storage temperature: +10 to +30°C.

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